

Enquiry Form for HPR Tools

For the preparation of an individual offer, please complete this form:



MAPAL Inc.
 4032 Dove Road
 Port Huron, MI 48060
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www.mapal.us

_____		_____	
Company		Customer # (if known)	
_____		_____	
Contact		Telephone Number	
_____		_____	
Fax Number		E-Mail Address	
_____		_____	
Address		Date	
_____		_____	
MAPAL Contact / Distributor		Desired Delivery Date	

REQUIRED QUANTITIES: _____ Pcs. Replaceable Heads _____ Pcs. Holders

1. Materials to be Machined

Specific Material Description

Material Hardness

Heat Treatment

4. Shaft of Holder & Coolant Supply

Cylindrical Shank: _____ Diameter

HSK-A: _____ Size

HSK-C: _____ Size

Module (Adjustable): _____ Gr.

Other: _____

MACHINING:	Vertical	Horizontal
TOOL:	Stationary	Rotating
COOLANT:	Internal	External

2. Bore

Diameter

Tolerance

Diameter of Pre-Machining Operation

Method of Pre-Machining

Length of Bore

Bore Type (Please Check):

5. Coolant

Type and Brand (optional)

Ration of Mixture

Pressure

Bottom to be Machined:

Interruption: _____

Length of Interruption: _____

Surface Finish: _____

Roundness

Cylindrical Form

6. Machine

Type and Brand

Spindle: Shaft Design

Radial Runout

Speed Max: _____ RPM

Feed Max: _____ mm/Min.

Variable

Variable

3. Production Output (Optional)

of Bores Per Year

Batch Size

7. Workpiece & Clamping Fixture

(Please attache the corresponding drawing or sketch if available)

Remarks

8. Additional Remarks and Notes
