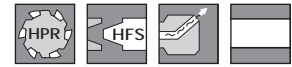
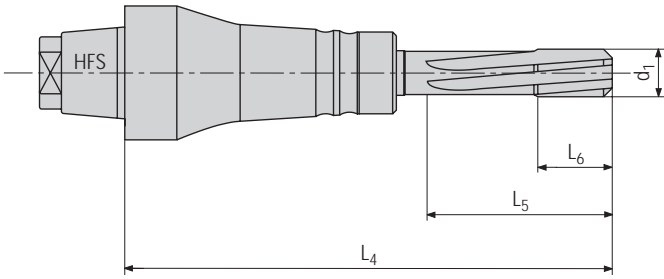


MAPAL HPR Replaceable Reamer Head

HPR 121

L.H. fluted reamer shrunk in HFS precision chuck.



$\varnothing d_1$	HFS size	L_4	Working length L_5	Blade length L_6	Cutting edges	Carbide	Carbide coated	Cermet	Cermet coated
3,98 - 6,99	12	65	25	10	6	H	YF	CT5	VZ

Sizes in mm.

Please provide the following informations with your order:

Order example:					
Designation	Diameter of bore	Tolerance (IT or allowance)	Lead code (see page 115 for selection)	Cutting material (see page 112-113 for selection)	Material to be machined (see page 116-119 for selection)
HPR reamer HPR 121	6	H 7	MC1G	YF	K

See page 109 for MAPAL HFS Holder.
Lead geometry for HPR 121: MC/MG. Rake angle 1G/1N (see page 115 for details).
Please state diameter of bore and tolerance when ordering.