

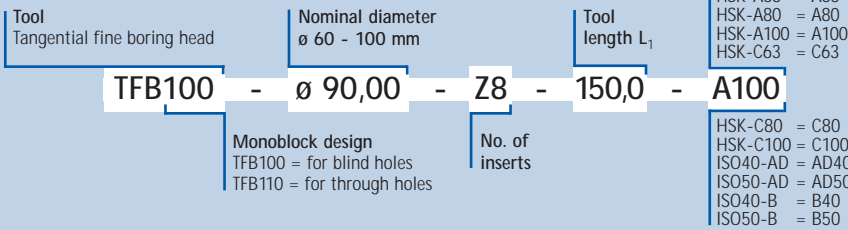
# TFB

for tolerances  $\leq$  IT8

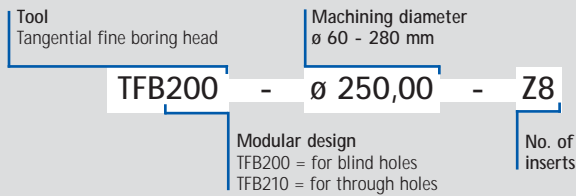
## Key to reference codes

The codes for MAPAL TFB tangential fine boring tools are based on the following reference system:

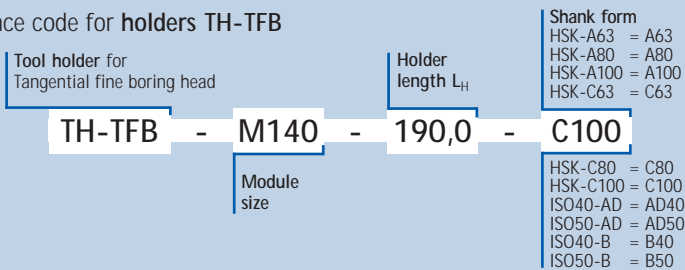
### Reference code for TFB 100/110



### Reference code for TFB 200/210



### Reference code for holders TH-TFB

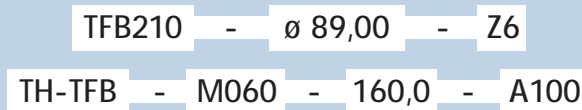


### Example: finish machining a through hole in SGI40

The following details are required:

Nominal diameter Tolerances ( $\leq$ IT8)	89.00 mm H7 (+0.035/0)
Depth of the bore	138.0 mm
Material to be machined	SGI40
Machine spindle	HSK-A100
No. of inserts (please note the required machine power)	Z=6

Reference code for the machining example given:



Selected inserts see page 19

**FTXW 0905MC K00L00B030-VZ** Order No. **30156578**

## Order example

Finish machining a through hole in SGI40

