PCD drill with straight flutes

Please copy, complete and return (only 1 tool per enquiry questionnaire/order).

☐ Enquiry ☐ Order

MAPAL Inc.
4032 Dove Road
48060 Port Huron MI
USA
Phone +1 / 8 10 / 3 64 80 20
Fax +1 / 8 10 / 3 64 47 50
sc-tools@us.mapal.com
www.mapal.us

Company _____ Customer number (if available) _____

Contact partner _____ Tel./Fax _____ E-Mail _____

Address _____

Number of drills _____ Delivery date required (non-binding) _____ Week

Please describe your machining task for us and the special tool you require:

Material to be machined:

☐ Aluminium (Si content > 10 %)
☐ Aluminium (Si content < 10 %)
☐ Brass
☐ Bronze

Bore: ☐ Through hole ☐ Blind bore

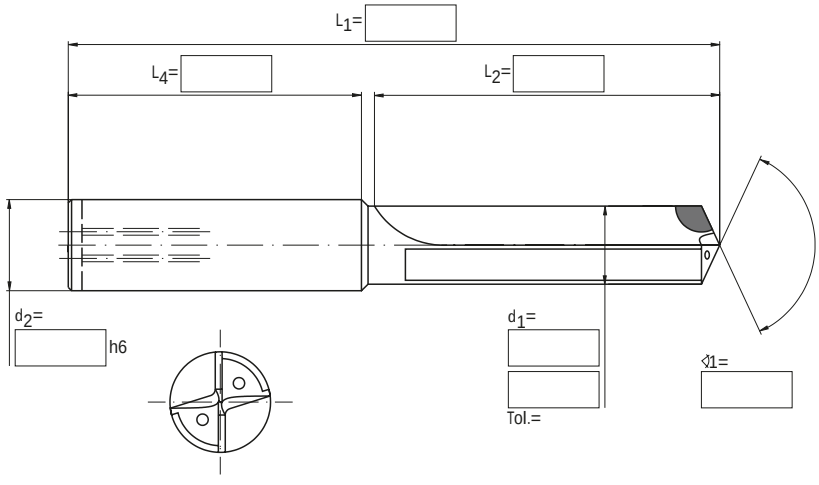
Machining method: ☐ wet ☐ dry ☐ min.lubr.

Coolant supply: ☐ Ext. ☐ Int.

Hardness (HRC, HB, etc.): _____ Tensile strength (N/mm²): _____ Standard: _____ Standard No.: _____

MAPAL code (e.g. M2913, if known): _____

Cutting direction: ☐ R.H. ☐ L.H.
(if not stated we will assume R.H.)



Shank form:

☐ HA (DIN 6535)

☐ HB (DIN 6535)

☐ HE (DIN 6535)

Date _____ Signature _____

Please do not write in this box, which will be completed by MAPAL specialists.

Groove form: ☐ ALU ☐ _____

Radial land on face: ☐ Radial land on 4 faces ☐ Round point

Blank (MC): _____