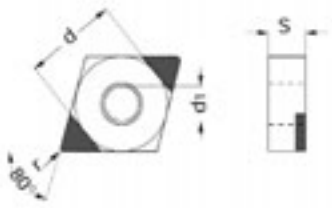
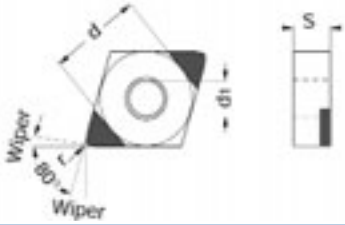
MAPAL Turning inserts with PCBN



CNGA...

Description	Dimensions (mm)				PCBN																	
					FDG1A0 Cutting edges						FDC1A0 Cutting edges						FDA1A0 Cutting edges					
	d	s	r	d1	T51	S52	S54	S55	S58	S60	T51	S52	S54	S55	S58	S60	T51	S52	S54	S55	S58	S60
CNGA 120404 ...N-0AB	12,7	4,76	0,4	5,13			o		o	o			o						o			
CNGA 120408 ...N-0AB	12,7	4,76	0,8	5,13		o	o		o	o											o	
CNGA 120412 ...N-0AB	12,7	4,76	1,2	5,13		o	o		o	o		o									o	



CNGA... Wiper

Description	Dimensions (mm)				PCBN																	
					FDG1A0 Cutting edges						FDC1A0 Cutting edges											
	d	s	r	d1	W42	W47	W49	W60	W64		W42	W47	W49	W60	W64							
Wiper																						
CNGA 120404 ...N-0AB	12,7	4,76	0,4	5,13		o																
CNGA 120408 ...N-0AB	12,7	4,76	0,8	5,13		o			o		o											
CNGA 120412 ...N-0AB	12,7	4,76	1,2	5,13		o					o											

Order example:

Please state the reference with the cutting edge and PCBN grade selected in your order.

CNGA 120408 S58 N-0AB-FDA1A0