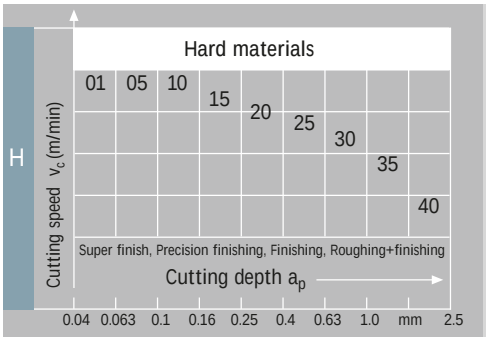
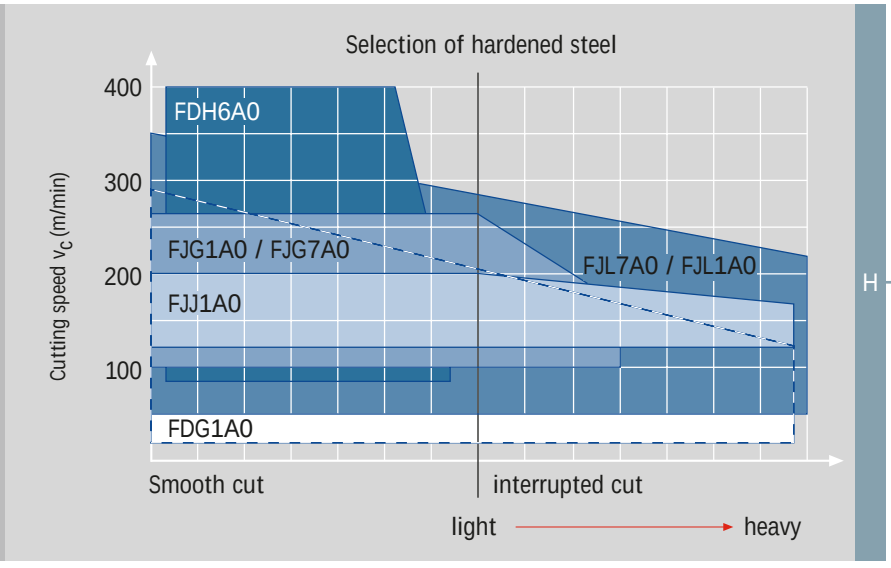
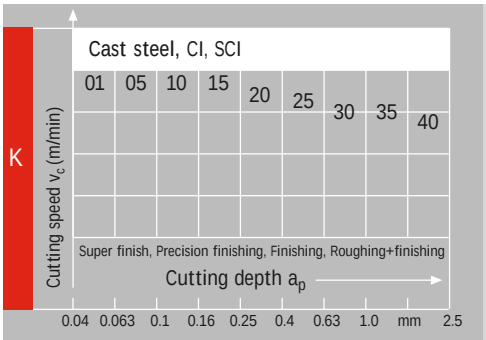
Selection of grades and guideline values for different material groups.

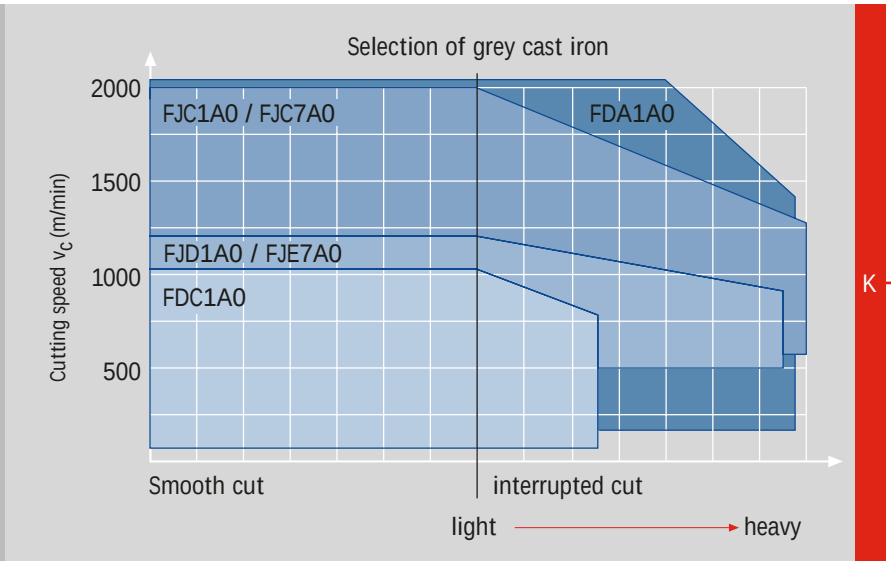


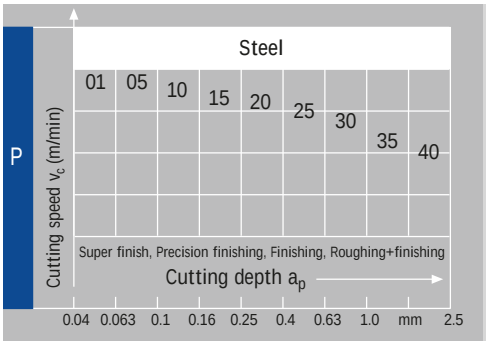
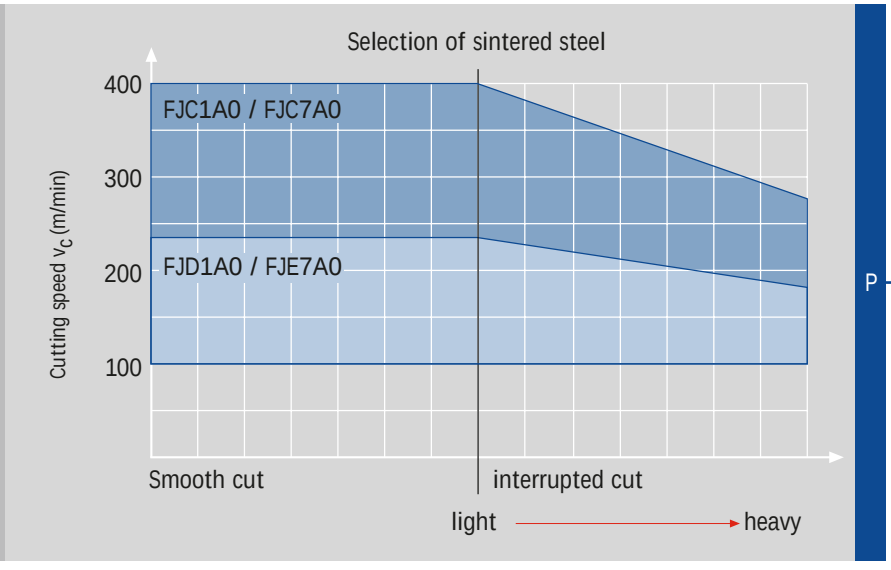
	Application area	PCBN grade coated	PCBN grade uncoated
H	H01-H20	FJG7A0/FJL7A0	FJG1A0
	H01-H20	FJL7A0	FJL1A0
	H01-H30	FJH7A0	
	H05-H40		FJM1A0





	Application area	PCBN grade coated	PCBN grade uncoated
K	K01-K20	FJE7A0/FDC1A0	FJC1A0/FDC1A0
	K01-K20	FJC7A0	FJC1A0/FDA1A0
	K01-K30		FJD1A0





	Application area	PCBN grade coated	PCBN grade uncoated
P	P01-P10		FJC1A0
	P01-P25	FJC7A0	
	P01-P20	FJE7A0	
	P15-P30		FJD1A0